

# ProJet® 1200



Micro-SLA®, Low-Cost Professional 3D Printer

## Quickly and economically print small, detailed parts for casting, prototyping and end-use parts.

The affordable ProJet® 1200 3D printer from 3D Systems puts the high precision and exceptionally fine feature detail of a professional 3D printer right on your desktop. Parts made on the ProJet 1200 are castable, so it is ideal for dental wax-ups, jewelry and other castings, and the durable, stiff parts are also great for plastic prototypes.

Featuring fast print times, the ProJet 1200 is a workhorse when short cycle times are crucial. Convenient all-in-one material cartridges make it easy to replenish materials, and network-based printing means your whole team can easily access the printer.



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## ProJet 1200

Net Build Volume (xyz)	43 x 27 x 180 mm (1.69 x 1.06 x 7.086 in)
Native Resolution (xy)	56 micron (effective 585 dpi*)
Layer Thickness	0.03 mm (0.0012 in)
Vertical Build Speed	14 mm/hour (0.55 in/hour)
Material	VisiJet® FTX Green
Material Packaging	All-in-one cartridge with built-in print window
Post-processing	Built-in UV Curing Station
Software	– Easy installer – Network connection – Windows®-based OS – Built-in STL verification – Automatic and optimised supports
File Input	STL
Electrical Requirements	100-220V 50/60 Hz

\* Enhanced LED DLP technology provides an effective resolution of 585 DPI.

## A low cost, professional-grade 3D printer.

- **Maximize your dollar** – The ProJet 1200 achieves unmatched part accuracy and smoothness for the price, with layer thickness at 30 microns.
- **Make precise parts** – 585 dpi print resolution means you see every detail of your dental restorations, jewelry models and more.
- **Accelerate your workflow** – Fast print times allow you to keep up with your constant need for precision parts. Print 12 dental wax-ups in an hour and five rings in two hours.
- **Get started with 3D printing at an economical price** – The ProJet 1200's affordability and its inexpensive prints make it easier than ever to adopt 3D printing. Print a ring for less than a dollar in materials.
- **Get started quickly** – The ProJet 1200 features a convenient size and pushbutton operation.

### Features:

- Enhanced LED DLP technology for 585 dpi resolution
- VisiJet FTX Green material cleanly burns out for ash-free castings
- Prints fast – 14 mm/hour vertically
- Integrated material cartridges ensure consistent high-quality parts every time
- Factory calibrated for reliably accurate operation
- Network printing ready

### Micro-SLA

Micro-SLA is an additive manufacturing technology in which a thin layer of resin is contained in a build tray. The build platform lowers, transferring the resin to the build platform, and then the layer is cured by a UV projector. This process is repeated, building the part layer by layer until the model is finished.

### VisiJet FTX Green

UV Curable Plastic

Properties	Condition	Value
Density @ 80° C (liquid)		1.02 g/cm <sup>3</sup>
Color		Dark Green
Cartridge Quantity		30 g
Tensile Strength	ASTM D638	30 MPa
Tensile Modulus	ASTM D638	1700 MPa
Elongation at Break	ASTM D638	10 %
Flexural Strength	ASTM D638	40 MPa
Ash Content		0.01 %
Description		Ash-free castable



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